

3RHT

Calandra a 3 rulli
a geometria variabile

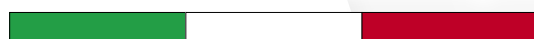


3 rolls plate bending machine
with variable geometry



IMCAR[®]

Bending & Welding Technologies





MODELLO <i>MODEL</i>	LUCE UTILE <i>PLATE WIDTH</i>	MASSIMA SPINTA DEL RULLO SUPERIORE <i>MAX THRUST OF TOP ROLL</i>	Ø RULLO SUPERIORE <i>TOP ROLL Ø</i>	Ø RULLI LATERALI <i>SIDE ROLL Ø</i>	Materiale con RE=260 N/mm ² e Rm=400 N/mm ² <i>Material steel with RE=260 N/mm² and Rm=400 N/mm²</i>				POTENZA <i>POWER</i>	DIMENSIONI L x P x H <i>DIMENSIONS L x W x H</i>	PESO <i>WEIGHT</i>
					Spessore con invito Ø 1,5 x rullo sup.	Spessore con invito Ø 3 x rullo sup.	Spessore con invito Ø 5 x rullo sup.	Calandratura Ø 5 x rullo sup.			
					<i>Pre bending thickness with Ø 1,5 x top roller</i>	<i>Pre bending thickness with Ø 3 x top roller</i>	<i>Pre bending thickness with Ø 5 x top roller</i>	<i>Rolling thickness with Ø 5 x top roller</i>			
mm	KN	mm	mm	mm	mm	mm	mm	KW	mm	Ton.	
3RHT 25/4	2550	2000	380	340	22	25	27	38	33	5000x2350x1800	16
3RHT 30/4	2550	2600	430	390	28	30	32	48	41	5300x2800x2000	20
3RHT 35/4	2550	3200	490	440	32	35	37	52	48	6000x2800x2000	28
3RHT 40/4	2550	4300	550	470	38	40	43	63	63,5	6500x2900x2400	33
3RHT 50/4	2550	5500	590	500	52	56	58	75	80	6500x3200x2750	48
3RHT 60/4	2550	7000	630	540	60	63	65	90	105	7000x3700x3250	61
3RHT 70/4	2550	8500	690	580	70	75	80	100	120	7300x4000x3400	73
3RHT 80/4	2550	10000	730	630	80	85	90	115	135	7500x4200x3500	85
3RHT 25/5	3000	2000	400	350	20	23	25	36	33	5500x2350x1800	18
3RHT 30/5	3000	2600	450	400	25	28	30	45	41	5800x2600x2000	22,5
3RHT 35/5	3000	3200	510	450	30	33	35	50	48	6500x2800x2200	33
3RHT 40/5	3000	4300	570	480	35	38	40	60	63,5	7000x2900x2400	40
3RHT 50/5	3000	5500	620	520	45	48	50	70	80	7000x3200x2750	54
3RHT 60/5	3000	7000	660	560	55	58	60	85	105	7500x3700x3250	65
3RHT 70/5	3000	8500	720	600	65	70	75	95	120	7800x4000x3400	78
3RHT 80/5	3000	10000	760	650	75	80	85	110	135	8000x4200x3500	90
3RHT 30/7	4000	2000	450	400	16	17	18	28	33	6500x2450x1900	25
3RHT 35/7	4000	2600	510	450	20	23	25	40	41	7500x2800x2200	35
3RHT 40/7	4000	3200	570	480	26	28	30	45	48	8000x2900x2400	42
3RHT 50/7	4000	4300	620	520	30	33	35	55	63,5	8000x3200x2750	55
3RHT 60/7	4000	5500	660	560	35	38	40	60	80	8500x3700x3250	66
3RHT 70/7	4000	7000	720	600	45	48	50	75	105	8800x4000x3400	78
3RHT 80/7	4000	8500	760	650	55	60	65	85	120	9000x4200x3500	90
3RHT 90/7	4000	10000	810	690	65	70	75	100	135	9400x4600x4000	105

Le capacità non menzionate nella tabella sopra riportata sono disponibili su richiesta / Capacities not mentioned in above chart are available on request

Diametro minimo ottenibile = 1,2 x diametro del rullo superiore con massima luce e massimo spessore consentiti sulla macchina. Capacità relative a FE 42/ST 42 (R=42-50 kg/mm², RS=26 kg/mm²)
Minimum diameter obtainable = 1,2 x top roll diameter at max width and max thickness allowed on machine. Capacities related to steel quality FE 42/ST 42 (R=42-50 kg/mm², RS=26 kg/mm²)

Tutte le specifiche sopra menzionate sono soggette a modifiche senza preavviso / Toutes les spécifications mentionnées ci-dessus sont soumises à changement sans préavis



Schema movimento rulli
Rolls movement scheme



Geometria variabile
Variable geometry

